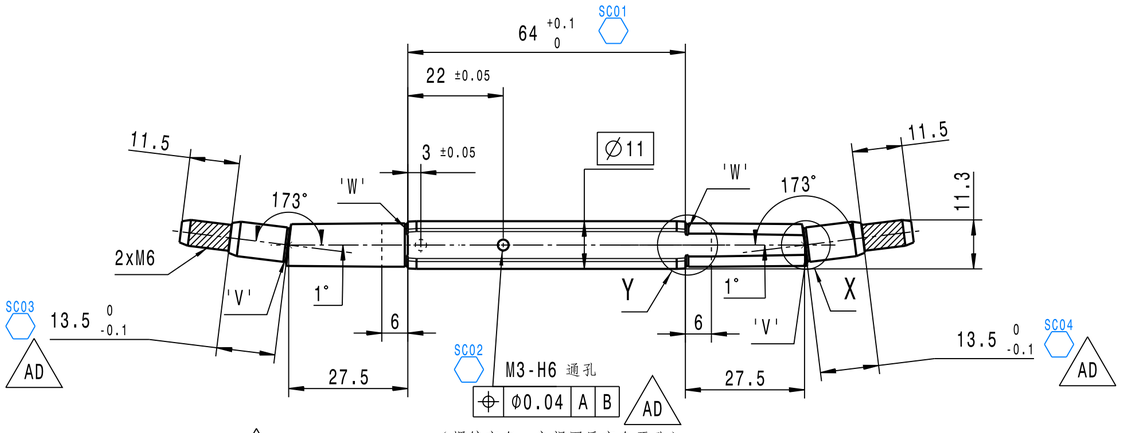
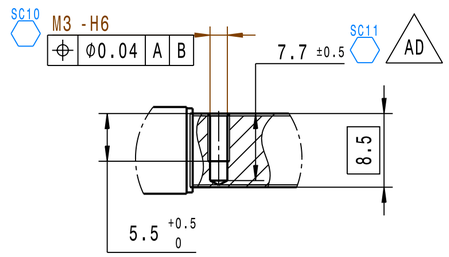
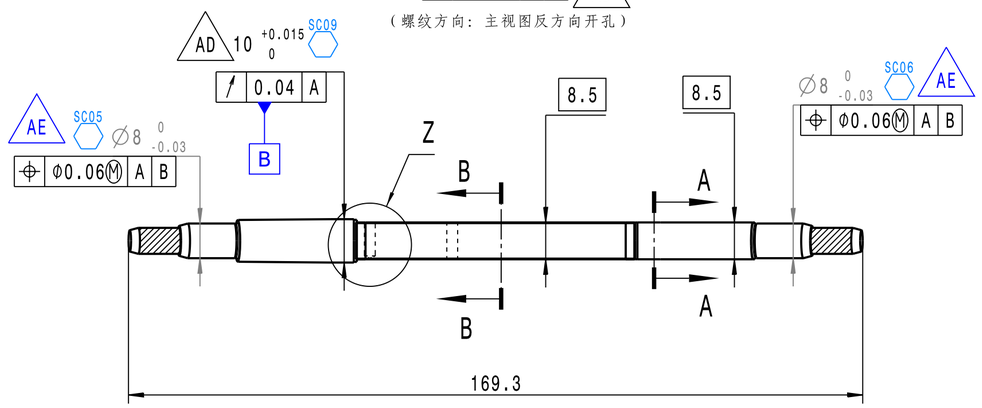


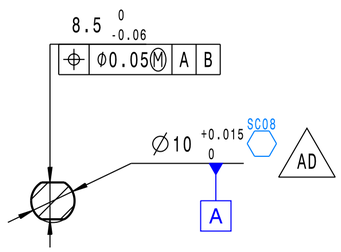
（螺纹方向：主视图反方向开孔）



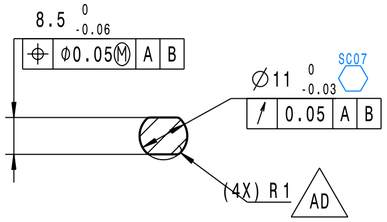
（螺纹方向：主视图反方向开孔）

Detail Z
2:1

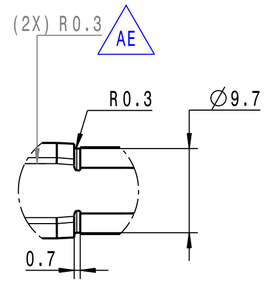




Section A-A

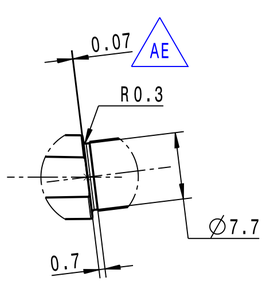


Section B-B



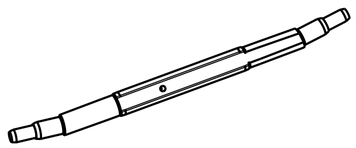
Marked 'W' , 2 Places

Detail Y
2:1



Marked 'V' , 2 Places

Detail X
2:1



P/N: 7727266

General notes:
一般技术要求:
Drawing is master for all parts requirements including tolerances,Refer to CAD data for dimensions not shown. LHshown,RH opposite unless otherwise specified.
包括公差在内的零件要求以图纸为准，未注尺寸见CAD数据。图示为左件，无特殊说明，右件与左件对称。

Standard tolerance for metal 金属件未注尺寸公差		
Cutting and stamping 金属切削加工及冲压加工零件		
Linear 线性	To 6	± 0.1
	Over 6 to 30	± 0.2
	Over 30 to 120	± 0.3
	Over 120 to 400	± 0.5
	Over 400 to 1000	± 0.8
	Over 1000 to 2000	± 1.2
Angular 角度		± 1°

技术要求

1. 抗拉强度:>1080MPa，屈服强度:>930MPa；表面处理:超声波清洗、涂油，6周不生锈；调质硬度：HRC28-32；
2. 未注圆角：最小R0.2，未注倒角：最小C0.2；
3. 禁限用物质满足满足Q-JL J160001-2024要求；
4. 满足零件回收标准GB/T 26988-20115，本产品需与配合件配合良好，无有害毛刺、锐边、开裂，齿部无碰伤及刮花。

CC01

Table of Significant(SC)Critical (CC) Inspection(IC) Characteristic 重要特性(SC),关键特性(CC),检验特性(IC)		Qty 数量
□	Designates inspection characteristic to be monitored per Control Plan. 检验特性，必须经由控制计划监控。	0
⬡	Designates significant characteristic to be monitored per Control Plan. 重要特性，必须经由控制计划监控。	11
▽	Designates critical characteristic to be monitored per Control Plan. 关键特性，必须经由控制计划监控。	1

Rev Lev 版本	Date (YY-MM-DD) 日期	CN-No. 工程变更号	Revision Text 修改描述	Field 区域	Drawn 制图	Checked 审核	Appr-oved 批准
-	-	-	-	-	-	-	-
AE	26-07-14	SEE WATERMARK	3. 轴径公差调整	C1,C6	唐 杰	许少滨	贾 伟
			2. 轴线交叉点距离端面示意	E5			
			1. 轴径倒圆角补充	E4			
AD	26-06-25	7924672	3. 倒圆角调整	F3	唐 杰	许少滨	贾 伟
			2. 供应商DFM公差调整	B6,B1,C2,D7			
			1. 螺纹孔深度、方向定义	C4,A8			
AC	26-05-21	7853004	8、增加线性尺寸27.5	C2，C4	唐 杰	许少滨	贾 伟
			7、取消C基准	B3，C1，C6			
			6、尺寸3，22增加公差 ±0.05	B3,A3			
			5、8.5尺寸公差由 ±0.5改为+0-0.06	C7，E1			
			4、材料由 40CrMo改为 42CrMo	G10			
			3、增加退刀槽	G3,G5			
			2、增加螺纹孔深度尺寸	A7			
			1、螺孔分开标注	B7			
AB	26-04-24	7853130	5. 材料更新	G10	唐 杰	许少滨	贾 伟
			4. 尺寸公差调整	C2,C6,D8			
			3. 技术要求规范调整	G2			
			2. 形位公差调整	C2,E4,E2,C7			
			1. 螺纹孔位置调整	B3			
AA	26-04-13	7819682	INITIAL RELEASE	-	唐 杰	许少滨	贾 伟

Record Obligation 重要等级	Scale 比例		Name	Date
A	1:1	Drawn by 制图	唐 杰	26-07-14
		Checked by 审核	许少滨	26-07-14
		Approved by 批准	贾 伟	26-07-14

ADIENT

Adient (Chongqing) Automotive Components Co., Ltd.

Address:No.99 PingTai Road, Northern Zone, Economy and Technology Development District, Chongqing

Notes / 车型信息: Mechanical Massage-Flow

Drawing Title / 图纸名称: 揉捏输出轴 Kneading Output Shaft

Drawing Number 图纸图号: 7727266

Revision Level 图纸版本: AE

Part Title / 零件名称: 揉捏输出轴 Kneading Output Shaft

Part Number 零件件号: 7727266

Part Version 零件版本: AD

Mirror Part Title / 对称件名称: - -

Mirror Part Number 对称件件号: -

Part Version 对称件版本: -

Material/材料: 42CrMo, GB/T 3077-2015

Unit of measure 测量单位: Actual 实际重量 - Kg Calculated 理论重量 0.087

Development 开发: -

Prototype 样件: -

Production 产品: P

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Custom Part Name/ 客户件名

Custom Part Number/客户件号

Projection 投影角

Sheet 页面: 1/1

size marking reference ASME Y14.5-2018
标注按照ASME Y14.5-2018

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CAD-System & Version: Catia V5

Rev 6 Jul. 1

A2